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Ch11 Metal Casting Processes6 The Major Features Of Sand Molds Are Described Next (Fig. 11.3): 1. The Flask Which Supports The Mold Itself. Two-piece Molds Consist Of` A Cope On Top And A Drag On The Bottom; The Seam Between Them Is The Parting Line. 2. A Pouring Basin (or Cup), Into Which The Molten Metal Is Poured. 3. A Sprue, Through Which The Molten Metal Flows Do Mar 16th, 2024

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