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Optimization Of Surface Roughness In Hard Turning Of AISI ...Optimization Of Surface Roughness In Hard Turning Of AISI 4340 Steel 875 Figure 2: Main Effects Plot For Surface Roughness. Table 1: Machining Parameters And Levels. Parameters Unit Levels 1 2 3 Depth Of Cut (D) Mm 0.3 0.4 0.5 Feed (F) Mm/rev 0.1 0.15 0.2 Cutting Speed(V) M/min 90 120 150 Table 2: Orthogonal Array L 27 Of Taguchi Experiment Design And Experimental Results. Test No. D F V Ra ... Feb 16th, 2024

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