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ME 576 Lab. 1 Instruction CNC PART PROGRAMMING (MILLING) PART 1 Generate Manual Part Program For The Part Shown In Figure 1 For NUM Flexium 68. The

Cutting Conditions Are As Follows: Cutting Tool Diameter: 12 Mm Spindle Speed: 1000 Rpm (use M43 S1000) Note: M43 Is Used Feb 3th, 2024

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Key Words: CNC Programming, Milling, Parameters, Canned Cycles, Drilling, Cutter Path Generation. 1. INTRODUCTION The Operation Of A CNC Machine Tool Is Controlled By A Program Written In The G/M-code Programming Language Called Part Program. A Part Program Contains An Ordered Sequence Of Sta Mar 3th, 2024

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