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(Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15  
CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55  
CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes Apr 6th, 2024STICK WELDERS MIG FLUX-CORED WELDERS MIG  
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