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MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow (1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH 18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch (0.045-1/16) 22 CFH 30-35 CFH ~55 CFH 3/4 Inch (3/32-1/8) 30 CFH 30-40 CFH ~65 CFH Notes Feb 2th, 2024

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Flux Cored Welding Is A Type Of MIG/MAG Welding Using A Standard MIG/MAG Power Source But Uses A Consumable Which May Contain A Core Of Constituents Which Allow The Process To Self-shield Itself Therefore Requiring No Additional Gas Shield Supply. This Makes It Suitable For Welding Jan 16th, 2024

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BTB MIG Guns. Issued Nov. 2016 • Index No. BTB/1.6. Semi Automatic Air-Cooled. MIG Welding Guns. Quick Specs. Processes. MIG (GMAW) Welding. Rated Output. 200A. 300A 400A. Duty Cycle . 100% CO. 2 Gas 60% With Mixed Gases. Applications. Heavy Equipment . Shipbuilding Pipeline Fabrication • Mar 8th, 2024

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